



SL No.	PART NO.	DRGNO	DESCRIPTION	MATERIAL	QTY.	SPECIFICATION
53	E2674	-	LED MONITOR -18.5 INCH	STD	1	AS PER DRG.
52	X2531	P/WB/D/SA/037	QUICK CHANGE LOCKNUT SUB-ASSY. (65)	-	1	AS PER DRG.
51	B2625	-	CONE HOLDING STEM	GF NYLON (BLACK)	3	AS PER DRG.
50	B2815	P/WB/D/PT/1806	WMR ASSY. WIRE ROUTING GROMMET	NITRILE RUBBER	1	AS PER DRG.
49	A2644	-	WIDTH MEASURING ROD ASSY.	-	1	AS PER DRG.
48	F1032	-	POWER PANEL ASSY., VL LX FIXING NUT	MS	4	HEX. NUT - 5 mm, MS PLATED
47	F1070	-	POWER PANEL ASSY. FIXING SPRING WASHER	STD	4	WASHER, 5 mm, BLACKENED
46	F1466	-	POWER PANEL ASSY. FIXING WASHER	STD	4	PLAIN WASHER - 5 mm, BLACKENED
45	B4506	P/EG/D/PT/062	POWER PANEL ASSY. FIXING DAMPER	RUBBER	4	AS PER DRG.
44	ST	P/WB/M/ST/145	POWER PANEL ASSY. VL LX	REF. TABLE	1	AS PER DRG.
43	F1008	-	MEMBRANE FIXING PLATE FIXING NUT	STD	4	HEX. NUT - 3 mm, MS PLATED
42	F1073	-	MEMBRANE FIXING PLATE FIXING WASHER	STD	4	PLAIN WASHER, 3 mm, MS PLATED
41	F1248	-	MEMBRANE FIXING PLATE FIXING SCREW	STD	4	CSK PH SCREW - M3 x 12, BLACKENED
40	P9014	P/WB/D/PT/1888	MEMBRANE FIX. PLATE, WB-VL65, LINUX	HR	1	AS PER DRG.
39	B2834	P/WB/D/HW/MB/018	MEMBRANE KEYPAD, VL DSP LX	-	1	-
38	F1443	-	TOP COVER FIXING SCREW	STD.	4	WH PH SCREW - M4 X 10, BLACKENED
37	P9017	P/WB/D/PT/1892	TOP COVER	POLYSTERONE	1	AS PER DRG
36	F1443	-	DUMMY VGA CONNECTOR FIXING SCREW	STD.	2	WH PH SCREW, M4 X 10, BLACK FINISH
35	B2745	P/WB/D/PT/1479	DUMMY, VGA CONNECTOR	ABS (BLACK)	1	AS PER DRG.
34	F1008	-	POWER SOCKET 3 PIN OUTLET FIXING NUT	STD	2	HEX. NUT - 3mm, MS PLATED
33	F1468	-	POWER SOCKET 3 PIN OUTLET FIXING SCREW	STD	2	WH PH SCREW - M3 X 10, BLACKENED
32	E1252	-	A/C SOCKET, 3 PIN OUTLET(FOR MONITOR)	STD	1	MAKE: ELCOM, PART No: EMO-21, OF MARKED
31	F1461	-	POWER SOCKET WITH FUSE HOLDER FIXING SCREW	STD	2	CSK PH SCREW - M3 x 10, BLACKENED
30	E2636	-	AC SOCKET, WITH FUSE HOLDER (DOUBLE), 3PIN, INLET, C14, 10A, 250VAC, SCREW MOUNTING	STD	1	BULGIN, MODEL: 003088
29	F1366	-	EMI FILTER FIXING SCREW	STD.	2	WH PH SCREW - M4 X 8, MS PLATED
28	E2638	-	EMI FILTER WITH SURGE SUPPRESSOR, 6A or 10A	STD.	1	*MAKE: ELCOM, MODEL: EP-422-
27	F1443	-	MCB CLAMP FIXING SCREW	STD	2	BULGIN, MODEL: PS02/A TYPE, 10A VERSION
26	P2881	P/WB/D/PT/1489	MCB(2POLE) FIXING 'C' CLAMP	CR SHEET	1	WH PH SCREW - M4 X 10, BLACKENED
25	E2560	-	MCB, 2Pole, 230VAC, 6A, 270VAC ±5%	STD.	1	*CHAC TECHNOLOGY PART No.: CAB7- QIPER ELECTRIC PART No.: GBLB2LE-63"
24	P9071	P/WB/D/PT/2030	MOTOR PULLEY - 0.35 HP MOTOR, 50Hz	MS	1	AS PER DRG.
23	F1087	-	MOTOR PULLEY FIXING GRUB SCREW	STD.	2	GRUB SCREW - M5 X 10, BLACKENED
22	P9048	P/WB/D/PT/1982	MOTOR FIX. NUT - 6 mm	MS	4	AS PER DRG.
21	F3034	-	MOTOR FIXING SPRING WASHER	STD.	4	SPRING WASHER - 6mm, BLACKENED
20	F1460	-	MOTOR FIXING PLAIN WASHER	STD	8	PLAIN WASHER - 6mm, BLACKENED
19	F1493	-	MOTOR FIXING ALLEN SCREW	STD	4	BLACKENED
18	X2700	-	MOTOR, 0.35hp, 230V 50Hz	N.A.	1	-
17	B2853	P/WB/D/PT/2020	CABINET BRAKE LEVER DUMMY	NITRILE RUBBER	1	AS PER DRG.
16	X2696	P/WB/D/SA/077	MECHANICAL BRAKE SUB-ASSEMBLY	REF. TABLE	1	AS PER DRG
15	F3026	-	CSK ALLEN SCREW - M4 X 8	STD	2	BLACKENED
14	P2820	P/WB/D/PT/1382	MONITOR FIXING PLATE	M.S	1	AS PER DRG
13	F3032	-	'C' CLAMP FIXING LOCK NUT - 6mm	STD	2	STD
12	F1496	-	'C' CLAMP FIXING BEVELLIE WASHER	STD.	4	6 mm, BLACKENED
11	F1460	-	'C' CLAMP FIXING PLAIN WASHER	STD.	2	PLAIN WASHER- 6 mm, BLACKENED
10	F1078	-	'C' CLAMP FIXING SCREW	STD.	2	ALLEN SCREW - M5 X 16, BLACKENED
9	P2476	P/WB/D/PT/2010	'C' CLAMP, MONITOR COLUMN, MS, 3mm THK	M.S	1	AS PER DRG
8	F1094	-	MONITOR COLUMN FIXING SPRING WASHER	STD.	2	10 mm, BLACKENED
7	F1137	-	MONITOR COLUMN FIXING ALLEN SCREW - M10 X 20	STD	2	BLACKENED
6	P2951	P/WB/D/PT/1697	MONITOR COLUMN (WELDMENT), VL DSP	M.S	1	AS PER DRG
5	P0459	P/WB/D/PT/528	LIMIT SWITCH LOCKNUT	STD.	1	-
4	A2631	P/WB/D/AS/037	WHEEL GUARD ASSY. - PREMIUM, WB, LX	REF. TABLE	1	AS PER DRG.
3	A2699	P/WB/D/AS/046	DISTANCE & DIA. MEASURING ROD ASSY.	REF. TAB.	1	AS PER DRG
2	A2738	P/WB/D/AS/060	ROTOR ASSY, WB 65	-	1	AS PER DRG.
1	P9037	P/WB/D/PT/1946	MAIN CABINET, WB65 - DSP	-	1	AS PER DRG

DRAWING DISTRIBUTION DETAILS (Valid only with original signature)					
Type	From	To	Date	Name	Signature
ORIGINAL	Product leader (PL)	CPD			
MASTER	CPD	Production Engg.			
CONTROLLED	Production Engg.	Dept.Name			
REFERENCE	Dept.Name	Supplier Name			

REV	DATE	NATURE OF CHANGE	DRN BY	SIGN CHECKED BY	DATE APPROVED BY
0	08.04.15				

MATL: N.A.	QTY: 01/SYS	MANATEC PUDUCHERRY, INDIA
SHEET 1 OF 1	SCALE: 1:6	
FINISH: REF. NOTE		TITLE : MAIN ASSY., WB-VL-65 DSP PREMIUM
U.O.S ALL DIMENSIONS ARE IN mm		PART No. : ST
PROJECTION :		DRG No. : P/WB/M/ST/153